

Date: Monday, 12/3/2007 1:05:55 PM  
 User: Jean-Luc Menard

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: SPACER
Job Number	: 36032		
Estimate Number	: 11068		
P.O. Number	: N/A	Part Number	: D2953077
This Issue	: 12/3/2007 S.O. No. : N/A	Drawing Number	: D2953 REV A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: 11/29/2007 Type : MACHINED PARTS	Drawing Revision	: A
Previous Run	: N/A	Material	: N/A
Written By	: <u>Shad 07-12-03</u>	Due Date	: 12/5/2007 Qty: 20 Um: Each
Checked & Approved By	:		
Comment	: Est A 00.03.17 New Issue EC		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M6061T6T0375W058	6061-T6 Tube .375 x.058W
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Comment: Qty.: 0.0673 f(s)/Unit Total : 1.3461 f(s)

6061-T6 Tube .375 x.058W

6061-T6 or 5052-H32 tubing Ø.375" x 0.058 wall

Batch: M104897 FC 07/12/03 (20)

2.0	BAND SAW	BAND SAW
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Comment: BAND SAW

Cut as per D2953

Deburr

FC 07/12/03 (20)

3.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

PD 07-12-03 (20)

4.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: WSPD 07-12-03 (20)

5.0	QC21	FINAL INSPECTION/W/O RELEASE
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Comment: FINAL INSPECTION/W/O RELEASE

PD 07/12/04 (20)

Job Completion

U 07-12-04

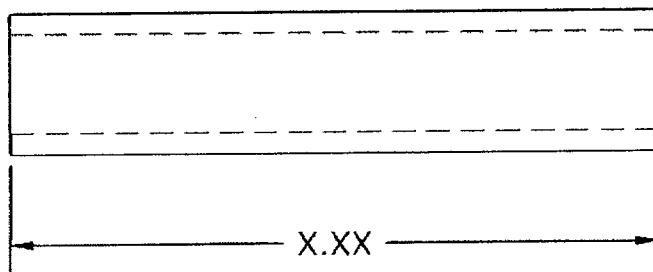
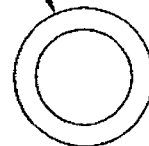


DESIGN RF	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2953	REV. A SHEET 1 OF 1
DATE 00.01.13		TITLE SPACER	SCALE 2:1
A	00.01.13	NEW ISSUE	

RELEASED  
00.02.21 PS

*M/O 36032*

Ø0.375 (REF)



D2953-XXX

LENGTH

1.75" LONG: D2953-175  
0.65" LONG: D2953-065

MATERIAL: 6061-T6 (WW-T-700/6) OR 5052-H32  
(WW-T-700/4) 0.375 OD x 0.058 WALL  
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED